

Test Report Issue To:
SAMRAT PLYWOOD LIMITED.
VILLAGE BIR PLASSI, NALAGARH ROAD, TEHSIL -
NALAGARH, Solan, Himachal Pradesh, 174103

Test Report No : I250806002-1

Date of Issue: 12/08/2025



Sample Booking/Receipt : 06/08/2025

Date of Start of Testing: 11/08/2025

Date of Completion of Test: 11/08/2025

Customer Relationship Number :

A1120893

Sample Description :

High-Pressure Laminate (HPL) – 7032

Kind Attention: Mr. Puneet Singhal

E-Mail: puneetsinghal@samratply.in

Contact No: 9915440040

Customer Reference Number :

Sample Drawn By : Test Sponsor



ULR No: TC1038325000000408F



Kaushal Kumar Thakur
Reviewed & Authorized By

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1. INTRODUCTION

Determination of the compliance of **High-Pressure Laminate (HPL) – 6 mm thick** for **B S1 D0** classification according to **EN 13501-1:2018**; Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests.

2. TEST METHODS & REFERENCES

EN 13501-1:2018; Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests.

BS EN 13823:2020+A12022; Reaction to fire tests for building products. Building products excluding floorings exposed to the thermal attack by a single burning item.

BS EN 13238:2010; Reaction to fire tests for building products. Conditioning procedures and general rules for selection of substrates.

ISO 11925-2: 2020; Reaction to fire tests — Ignitability of products subjected to direct impingement of flame — Part 2: Single-flame source test.

3. DATE OF TEST

Specimen Installation Date	11.08.2025
Installed By	Test Laboratory
Testing Date	11.08.2025

4. SPECIMEN DETAIL

Specimen Detail	
Product Type	High-Pressure Laminate
Manufacturer Name	Samrat Plywood Limited VILLAGE BIR PLASSI, NALAGARH ROAD, TEHSIL - NALAGARH, Solan, Himachal Pradesh, 174103
Generic Name	High-Pressure Laminate
Product Name	High-Pressure Laminate (HPL) – 6 mm thick
Construction	Given in Table 1 below
Specimen Size	1000x1500mm and 500x1500mm
Thickness	6mm
Mass Per Unit Area	9.57 Kg/m ²
Density	1500 Kg/m ³
Design No	7032
Exposed Face	Both faces were similar, one of the faces was exposed to fire.
Form of Construction of Specimen	Sheet
Substrate Used & Method of fixing to substrate	Specimens were tested on as received basis. No substrate used.



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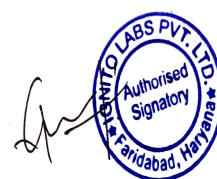
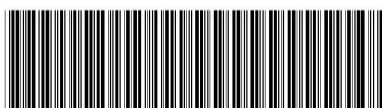

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Table 1: Specimen Construction

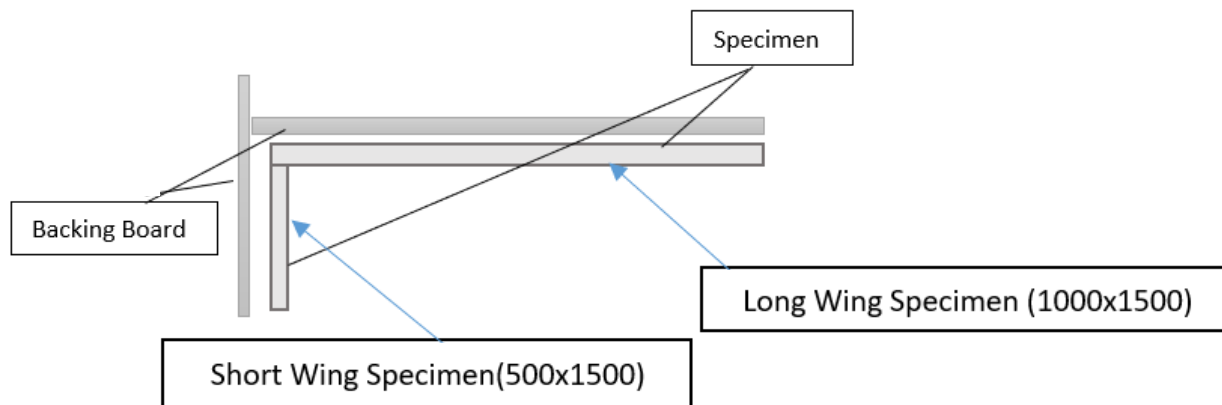
Material	Thickness	Mass Per unit area	Density	Manufacturer
Decorative Paper + Melamine Resin	0.3mm	0.2 Kg/m ²	0.9 g/cm ³	Unique Enterprises
Kraft Paper + Phenolic Resin (Core Layers)	6mm	8.0 Kg/m ²	0.92 g/cm ³	Haripur Paper Company
Decorative Paper + Melamine Resin	0.3mm	0.2 Kg/m ²	0.9 g/cm ³	Unique Enterprises

5. SPECIMEN INSTALLATION

Test specimen has been installed and mounted by testing laboratory, Installation and mounting is done as per clause 5.2.1 of EN 13823 as decided by test sponsor.

Mounting of specimen (<i>Mounting as in end use application as per clause 5.2.1 of EN 13823/standard mounting as per clause 5.2.2 of EN 13823</i>)	Mounting as in end use application as per clause 5.2.1 of EN 13823
Any product specification/standard followed for installation of test specimen (Yes/No), if yes please specify	No
Vertical Joint simulated in test (Yes/No)	No
Horizontal joint simulated in test (Yes/No)	No

Test specimens of size 500mm in width and 1500mm in length for short wing and 1000mm in width and 1500mm in length for long wing were supplied by test sponsor. Test specimen was installed in the test rig as shown in Figure 1 without any airgap.



6. PRE-TEST PROCEDURE

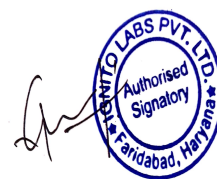
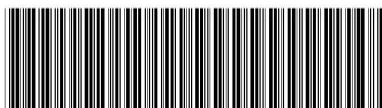
6.1. Verification of the Test Specimen

Ignito Labs was not involved in the selection or sampling of the specimen. Test specimen was supplied by the sponsor of test.


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6.2. Conditioning & Test Conditions

Conditioning: The specimens were conditioned till constant mass for 48 hours at a temperature of $23 \pm 2^\circ\text{C}$ and relative humidity of $50 \pm 5\%$.

Test conditions: The test was performed at a temperature of 23.9°C and relative humidity of 52%.

7. FIRE TEST PROCEDURE

7.1 Parameter: FIGRA0.2MJ, FIGRA0.4MJ, SMOGRA, TSP600s, THR600s

Test Method: BS EN 13823:2020+A12022

1 specimen was tested, formed from two wings i.e, short wing and long wing of overall dimensions 500 mm x 1500 mm and 1000 mm x 1500 mm respectively. The tests were performed in the equipment called SBI (Single Burning Item), which consists of a test chamber, a test trolley and the smoke extraction system. The test principle is to expose the two wings of the test material in a vertical position in right angle to a burner located in the lower corner (main burner). The flames are obtained by combustion of propane gas, injected through a sand bed with an output power (30.7 ± 2.0) kW.

The behavior of the sample is evaluated over a period of 20 minutes, determining performance parameter such as heat emission, smoke production, lateral spread of flame and drop inflamed particles.

A short time before the main burner ignition is used to quantify heat and smoke produced only by the burner, using an identical burner away from the sample and called auxiliary burner. Measurements are taken automatically and by visual observation. The extraction pipe is equipped with sensors for measuring the temperature, attenuation of light, the molar fraction of oxygen and carbon dioxide, and the flow induced by the pressure difference. These parameters are recorded automatically and used to calculate the volume flow, the energy release (HRR) and smoke production rate (SPR).

Parameters recorded

- **FIGRA_{0.2MJ}** (W/s): Maximum value of coefficient of heat release rate for the sample and the moment is started, using a threshold THR (amount of heat evolved) of 0.2 MJ.
- **FIGRA_{0.4MJ}** (W/s): Maximum value of coefficient of heat release rate for the sample and the moment is started, using a threshold THR (amount of heat evolved) of 0.4 MJ.
- **THR_{600s}** (MJ): Total amount of heat released from the sample in the first 600 seconds of the start of exposure by main burner.
- **LSF edge**: Lateral flame spread along the long wing of the sample.
- **Droplets or flamed particles** with inflammation times higher or lower than 10 seconds.
- **SMOGRA** (m^2/s^2): The rate at which smoke production increases during the full 20-minute exposure period.
- **TSP_{600s}** (m^2): Total smoke production during the first 600 s of the start of exposure by main burner.

7.2 Parameter: Ignitability

Test Method: ISO 11925-2:2020

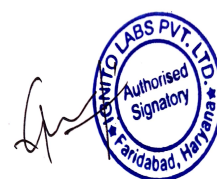
This test determines the ignitability of a vertically oriented test specimen when exposed to a small flame for 30 seconds, at the edge or the surface of the specimen. The burning behavior of the specimen is observed for flame spread, the occurrence of burning particles and droplets.



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8. OBSERVATIONS

8.1. Pre -Test Observations

The specimen was found satisfactory and fit to be tested.

8.2. Test Observations

8.2.1 Observations of Single Burning Items test as per EN 13823

Parameters	Specimen			Mean
	S-1	S-2	S-3	
Thickness in mm	6.0	6.0	6.0	6.0
Weight of complete assembly, in kg	21.94	21.93	21.94	21.94
FIGRA _{0.2MJ} (W/s)	12.13	8.89	14.12	11.71
FIGRA _{0.4MJ} (W/s)	12.18	8.93	14.23	11.78
THR _{600s} (MJ)	2.34	1.38	2.65	2.12
SMOGRA (m ² /s ²)	0	0	0	0
TSP _{600s}	15.62	24.56	30.12	23.43
LFS to edge	No	No	No	No
Flaming Droplet/ Particles ≥10s within the first 600 seconds (Yes/No)	No	No	No	No
Flaming Droplet/ Particles ≤10s within the first 600 seconds (Yes/No)	No	No	No	No
Time of Flaming, s	NA	No	No	No
Occurrence of a surface flash (Yes/No)	No	No	No	No
Smoke not entering the hood during test, but flowing out of the trolley into the surrounding testing room (Yes/No)	No	No	No	No
Falling of parts of the specimen (Yes/No)	No	No	No	No
Development of gap in the corner (Failure of mutual fixing of backing boards) (Yes/No)	No	No	No	No
Early termination of test (Yes/No), if yes then specify reason	No	No	No	No
Occurrence of distortion or collapse of the specimen	No	No	No	No

8.2.2 Observations of Ignitability test as per ISO 11925-2

a. Surface Flame Attack

Flame Time: 30 seconds

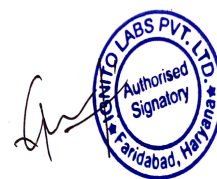
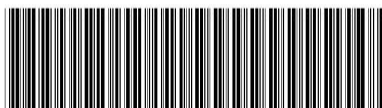
Parameters	Lengthwise Specimen			Crosswise Specimen		
	S-1	S-2	S-3	S-4	S-5	S-6
Ignition of test specimen(Y/N)	N	N	N	N	N	N
Time to reach 150mm Mark, S	-	-	-	-	-	-
Ignition of Filter Paper(Y/N)	N	N	N	N	N	N

*Y- Ignition Occurred, N- No ignition



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b. Edge Flame Attack
Flame Time: 30 seconds

Parameters	Lengthwise Specimen			Crosswise Specimen		
	S-1	S-2	S-3	S-4	S-5	S-6
Ignition of test specimen(Y/N)	N	N	N	N	N	N
Time to reach 150mm Mark, S	-	-	-	-	-	-
Ignition of Filter Paper(Y/N)	N	N	N	N	N	N

*Y- Ignition Occurred, N- No ignition

9. CONFORMITY

Specimen has been tested as per **EN 13823** and **ISO 11925-2** and evaluated in accordance with **EN 13501-1** for **B S1 D0** classification. Tested specimen is meeting the requirements of **B S1 D0** as per **EN 13501-1:2018** only for installation method given in clause 5.

Parameter	Requirements of B S1 D0 Class of EN 13501-1:2018	Observed Results	Conformity (Confirms/Do not Confirms)
A. Single Burning Item Test			
FIGRA _{0.2MJ} (W/s)	≤120W/s	11.71	Confirms
THR ₆₀₀ (MJ)	≤7.5MJ	2.12	Confirms
SMOGRA (m ² /s ²)	≤30m ² /s ²	0	Confirms
TSP _{600s}	≤50m ²	23.43	Confirms
LFS to edge	No LFS to edge	No	Confirms
Flaming Droplet/ Particles ≥10s within the first 600 seconds	No	No	Confirms
B. Ignitability Test			
Flame to reach 150mm Mark	No Flame should reach 150mm mark	No Flame reached 150mm mark	Confirms

Fire behaviour		Smoke Production			Flaming Droplets	
B	-	s	1	,	d	0

Reaction to fire classification: B-s1, d0


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10. CLASSIFICATION CRITERIA

Classes of reaction to fire performance for construction products excluding floorings and linear pipe thermal insulation products are given below

Class	Test method(s)	Classification criteria	Additional classification
A1	EN ISO 1182 ^a and	ΔT 30°C, and, Δm 50%, and $t_f=0$ (i.e. no sustained flaming)	
	EN ISO 1716	PCS 2.0MJ/kg ^a and PCS 2.0MJ/kg ^{b c} and PCS 1.4MJ/m ² ^d and PCS 2.0MJ/kg ^e	
A2	EN ISO 1182 ^a or	ΔT 50°C, and, Δm 50%, and t_f 20 s	
	EN ISO 1716	PCS 3.0MJ/kg ^a and PCS 4.0MJ/m ² ^b and PCS 4.0MJ/m ² ^d and PCS 3.0MJ/kg ^e	
	EN 13823	FIGRA 120W/s and LFS<edge of specimen and THR600s 7.5MJ	Smoke production ^f and Flaming droplets/particles ^g
B	EN 13823 and	FIGRA 120W/s and LFS<edge of specimen and THR600s 7.5MJ	Smoke production ^f and Flaming droplets/particles ^g
	EN ISO 11925-2 ¹ Exposure =30s	Fs 150mm within 60 s	
C	EN 13823 and	FIGRA 250W/s and LFS<edge of specimen and THR600s 15MJ	Smoke production ^f and Flaming droplets/particles ^g
	EN ISO 11925-2 ¹ Exposure=30s	Fs 150mm within 60 s	
D	EN 13823 and	FIGRA 750W/s	Smoke production ^f and Flaming droplets/particles ^g
	EN ISO 11925-2 ¹ Exposure=30s	Fs 150mm within 60 s	
E	EN ISO 11925-2 ¹ Exposure =15s	Fs 150mm within 20 s	flaming droplets/particles ^h
F	No performance determined		

^a For homogeneous products and substantial components of non-homogeneous products.

^b For any external non-substantial component of non-homogeneous products.

^c Alternatively, any external non-substantial component having a PCS 2.0 MJ/m², provided that the product satisfies the following criteria of EN 13823: FIGRA 20 W/s, and LFS < edge of specimen, and THR600s 4.0 MJ, and s1, and d0.

^d For any internal non-substantial component of non-homogeneous products.

^e For the product as a whole. ^f In the last phase of the development of the test procedure, modifications of the smoke measurement system have been introduced, the effect of which needs further investigation. This may result in a modification of the limit values and/or parameters for the evaluation of the smoke production. s1 = SMOGRA 30m²/s² and TSP600s 50m²; s2 = SMOGRA 180m²/s² and TSP600s 200m²; s3= not s1 or s2.

^g d0 = No flaming droplets/ particles in EN 13823 within 600 s; d1 = no flaming droplets/ particles persisting longer than 10 s in EN 13823 within 600 s; d2 = not d0 or d1. Ignition of the paper in EN ISO 11925-2 results in a d2 classification.

^h Pass = no ignition of the paper (no classification); Fail = ignition of the paper (d2 classification). ⁱ Under conditions of surface flame attack and, if appropriate to the end-use application of the product, edge flame attack.


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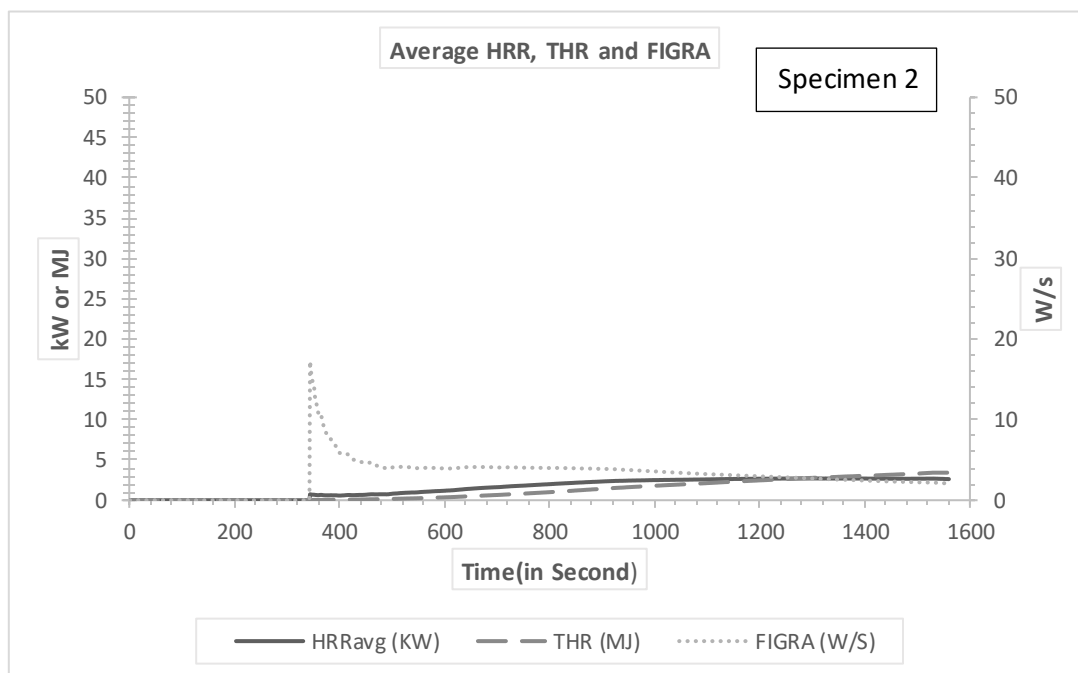
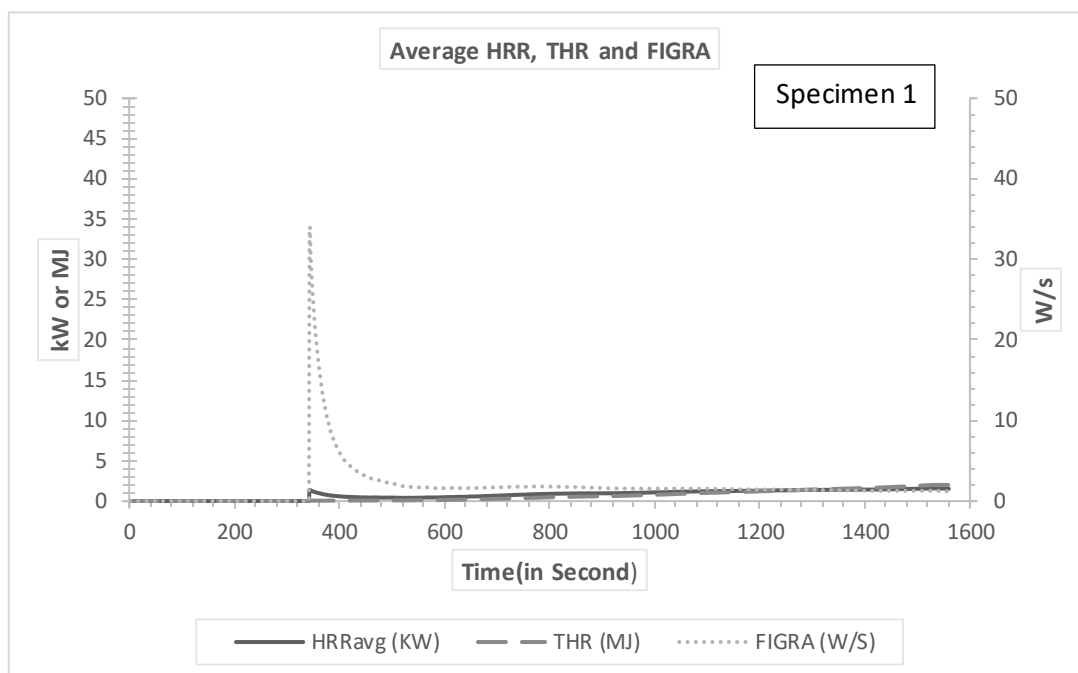


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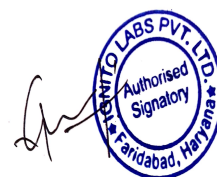
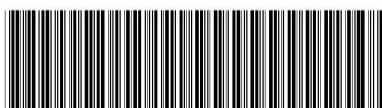
11. GRAPHS



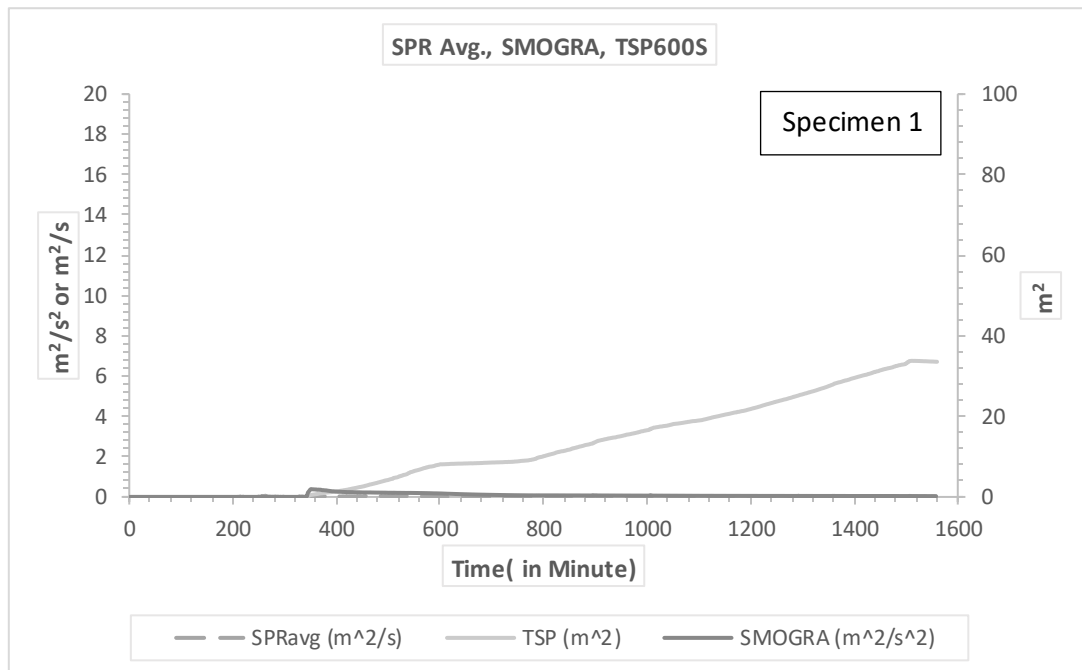
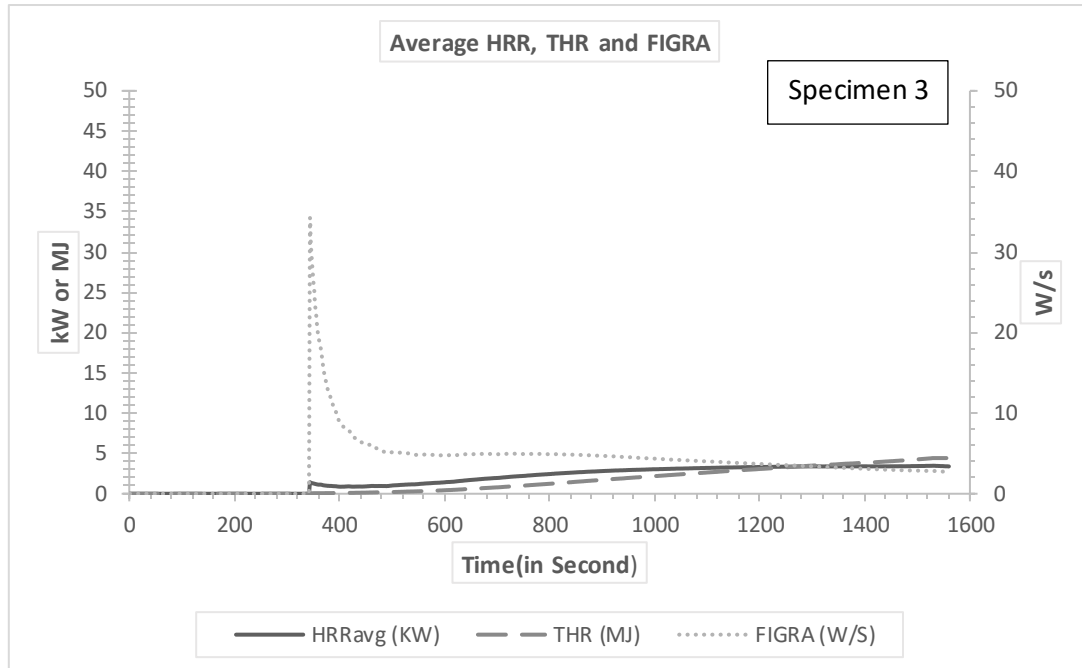
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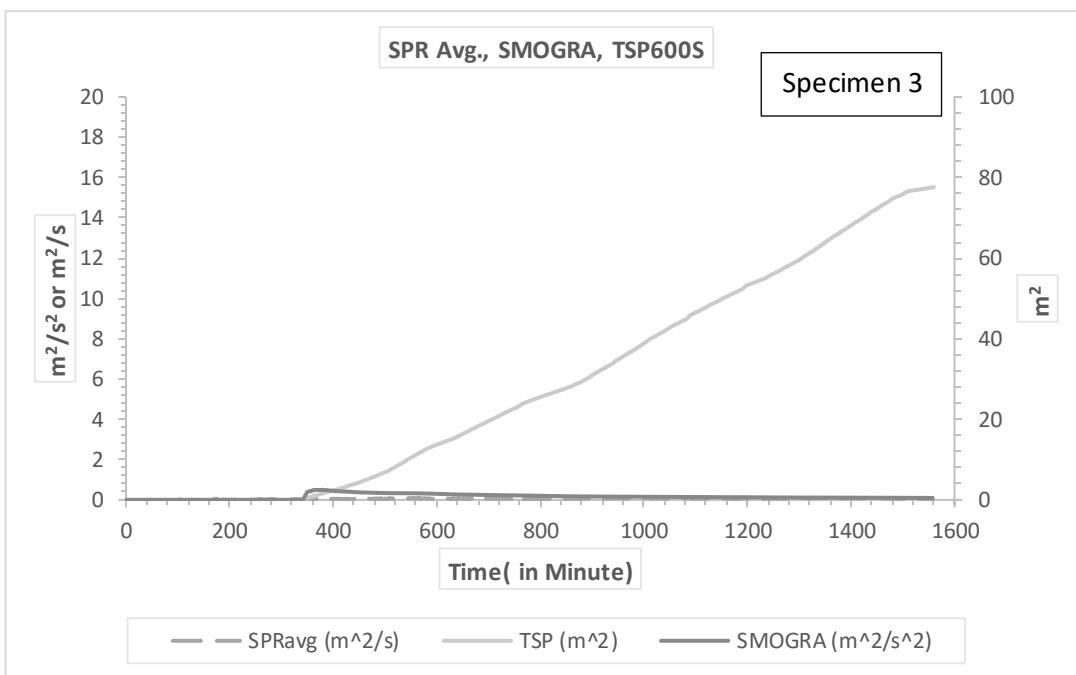
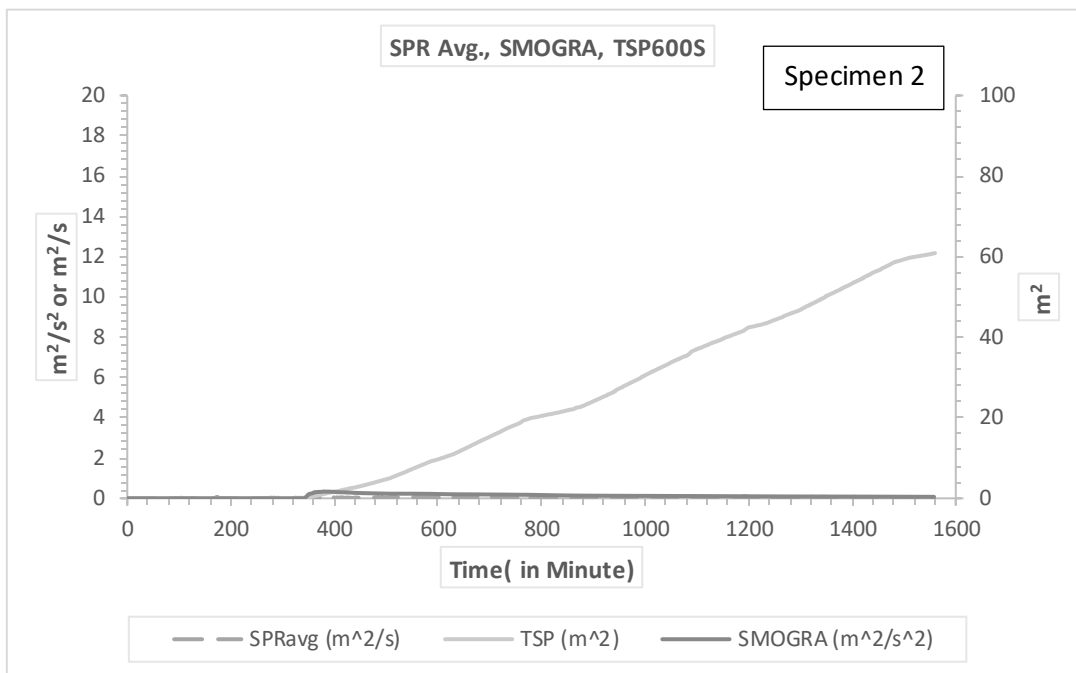

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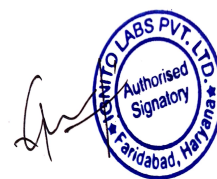
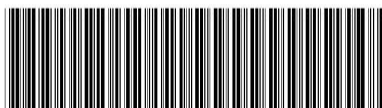
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12. PHOTOS



Sample Before Test



Sample Before Test



Sample After Test



Sample After Test

13. LIMITATION

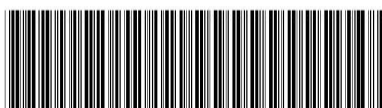
The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test, they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

-----End of Test Report-----


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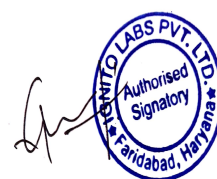
Terms & Condition:

- The results are related only to the items Tested
- Total Liability of our Laboratory is limited to the invoiced Amount. No Liability will be accepted after Sample is taken back
- The Sample Description is given "As desired by the customers". Sample not drawn by us & Analysis Conducted on Received sample unless specified otherwise.
- Retained sample will be destroyed after 30 days from the date of issue of the test report unless instructed otherwise.
- Any Complaints or Retest request should be communicated within 15 days from the issue of the Test report.
- Test Report shall not be reproduced except in full, without Written approval of the Laboratory
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